

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
17 February 2005 (17.02.2005)

PCT

(10) International Publication Number
WO 2005/015119 A1

(51) International Patent Classification⁷: **F42B 39/24**,
B32B 3/12, 15/00

(74) Agents: SUZUKI, Kohji et al.; Smart & Biggar, P.O. Box
2999, Station D, 900 - 55 Metcalfe Street, Ottawa, Ontario
K1P 5Y6 (CA).

(21) International Application Number:
PCT/CA2004/001443

(22) International Filing Date: 3 August 2004 (03.08.2004)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
2,437,144 8 August 2003 (08.08.2003) CA
10/774,677 9 February 2004 (09.02.2004) US

(71) Applicant (for all designated States except US): VAN-
GUARD PROTECTIVE TECHNOLOGIES INC.
[CA/CA]; 2495 Delzotto Avenue, Ottawa, Ontario K1T
3V6 (CA).

(72) Inventors; and

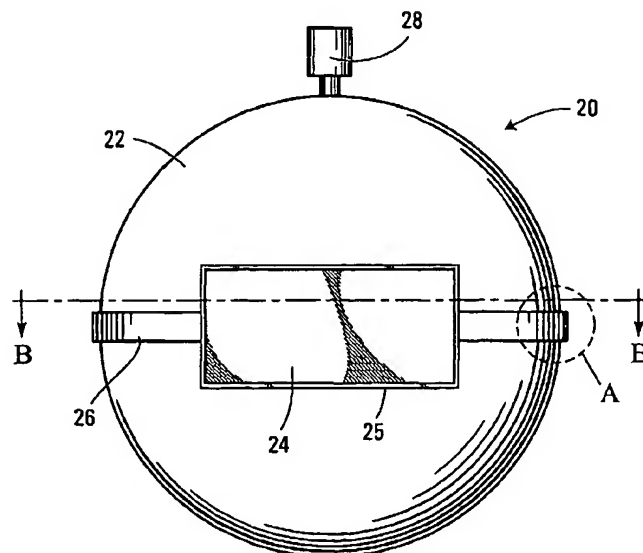
(75) Inventors/Applicants (for US only): BOSIK, Anthony,
Julian [CA/CA]; 5460 Old Mill Way, Manotick, Ontario
K4M 1C1 (CA). BOSIK, Todd, Anthony [CA/CA]; 46
Dylan Way, Nepean, Ontario K2G 6K6 (CA).

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,
SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

[Continued on next page]

(54) Title: BLAST-RESISTANT PANELS AND CONTAINERS



(57) Abstract: The present invention provides a blast-resistant panel and container to protect objects against the blast force from an explosive device. The invention consists of a first layer whose shape and/or size may be altered by the blast force without substantial release of gases therethrough, a compressible second layer, and a third layer. When absorbing a blast, the first layer moves toward the third layer thereby compressing the second layer, the second layer absorbs the blast energy, and the third layer prevents substantial displacement of the second layer. In the preferred embodiment, the first layer is constructed of overlapping plates which can slide relative to one another. In another embodiment, the first layer is constructed of axially-slidable plates, the movement of such plates being guided by guiding ribs.



Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

BLAST-RESISTANT PANELS AND CONTAINERS

Field of the Invention

The present invention relates to blast-resistant devices, and more particularly to panels and containers used to suppress the
5 blast force of an explosion.

Background of the Invention

With increased domestic and international terrorism, the need to protect people from the tools of terrorism has increased. Often, terrorists seek to attract attention to
10 their cause by placing and detonating explosive devices in public areas. Such explosive devices may for example be delivered by mail, be placed in a container such as a suitcase and placed on an airplane or in an office lobby, or may simply be placed in a hidden area such as under a staircase.

15 When such an explosive device is discovered, it is often desired to place the device within a blast-resistant container such that the device may be transported to an area where it may be safely detonated, or such that the device may be detonated within the container itself. Alternatively, it
20 may be desired to shield people from a possible explosion using blast-resistant panels, or by placing people within a blast-resistant room or container.

In the past, such blast-resistant panels and containers have generally been of a bulky and heavy design. An
25 example of such a device is disclosed in U.S. Patent No. 4,055,247 (Benedick et al.), wherein protection from the blast force is afforded by thick steel walls.

More recently, lighter and less bulky blast-resistant containers have been developed. Such containers typically have

shells of sandwich construction, with relatively light outer and inner walls and a compressible material between the two walls to absorb the blast force. Examples of such blast-resistant containers are disclosed in U.S. Patent No. 4,889,258
5 (Yerushalmi), and in published U.K. Patent Application 2,262,798 A (Rowse et al.).

It has been discovered that such sandwich construction panels and containers often fail when the inner wall is ruptured by the blast force, allowing blast gases to escape through a small
10 opening, concentrating the force of the blast gases on a small portion of the compressible material and ultimately on the outer wall. This problem is particularly acute when the compressible material is of honeycomb construction as the escaping blast gases simply pass through the holes in the
5 honeycomb and impinge on the outer wall directly.

This problem is partly solved with respect to flat panels in Rowse et al. through use of corrugated or concertina shaped sheets embedded in the compressible material. However, such a construction is effective only in permitting expansion of the
10 sheet in one direction - perpendicular to the corrugations, whereas the force of the blast is more effectively absorbed if the sheet is permitted to expand in two directions. Furthermore, the corrugated sheets result in complex construction, since the surfaces of the compressible material
5 adjacent the corrugated sheets would need to be corrugated themselves to allow the compressible material to lie flush against the corrugated sheet.

Summary of the Invention

According to a broad aspect, the present invention
0 provides a blast-resistant panel having a first layer of

overlapping plates, a compressible second layer located adjacent the first layer, and a third layer located adjacent the second layer, wherein upon detonation of an explosive located adjacent the first layer, the overlapping plates slide
5 relative to one another allowing the first layer to compress the second layer without permitting substantial release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

0 According to another aspect, the present invention provides a blast-resistant panel having a first layer of axially-slidable plates, a compressible second layer located adjacent the first layer, guiding ribs between the plates of the first layer to guide axial movement of the plates, said
5 guiding ribs being shaped to substantially provide and maintain a seal with the plates during axial sliding of the plates and a third layer located adjacent the second layer, wherein upon detonation of an explosive located adjacent the first layer, the plates slide toward the third layer, guided by the guiding
0 ribs, allowing the first layer to compress the second layer without permitting substantial release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

5 According to a further aspect, the present invention provides a blast-resistant container having a substantially spheroid shell having a first layer of overlapping plates, a compressible second layer located adjacent the first layer and a third layer located adjacent the second layer, and a sealable
0 door in the shell, wherein upon detonation of an explosive located adjacent the first layer, the overlapping plates of the first layer slide relative to one another allowing the first

layer to compress the second layer without permitting substantial release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

5 According to a further aspect, the present invention provides a blast-resistant container having a substantially spheroid shell having a first layer of axially-slidable plates, a compressible second layer located adjacent the first layer, guiding ribs between the plates of the first layer to guide
10 axial movement of the plates, said guiding ribs being shaped to substantially provide and maintain a seal with the plates during axial sliding of the plates, and a third layer located adjacent the second layer and a door in the shell, wherein upon detonation of an explosive located adjacent the first layer,
15 the plates slide toward the third layer, guided by the guiding ribs, allowing the first layer to compress the second layer without permitting substantial release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the
20 second layer.

The embodiments of the present invention comprising a container also contemplate a sampling / decontamination system for determining the presence of, and decontaminating at least one of chemical and biological agents within the container.

5 The embodiments of the present invention comprising a container also contemplate a door having a three-layer construction similar to that described above.

Advantageously, upon detonation of an explosive placed near the first layer of the blast-resistant panels and
0 containers of the present invention, the first layer is

permitted to move towards the third layer without substantial release of gases therethrough, thereby allowing the panels and containers to more effectively absorb blast forces.

Additionally, construction is simplified, particularly with
5 respect to the embodiments of the present invention involving sliding plates, since the compressible second layer requires only minimal shaping to lie flush against the first layer.

Other objects, features and advantages will be apparent from the following detailed description taken in
.0 connection with the accompanying sheets of drawings.

Brief Description of the Drawings

Preferred embodiments of the invention will now be described with reference to the attached drawings in which:

Figure 1 is a front view of a blast-resistant
5 container according to an embodiment of the invention;

Figure 2 is a top view of the blast-resistant container of Figure 1;

Figure 3 is a cross-sectional view of a portion of a shell of the blast-resistant container of Figure 1 marked as A
0 in Figure 1;

Figure 4 is a front view of a first layer of the shell of the blast-resistant container of Figure 1;

Figure 5 is a top view of the first layer of the shell of the blast-resistant container of Figure 1;

5 Figure 6 is a top cross-sectional view of the blast-resistant container of Figure 1 taken at line B-B of Figure 1,

in a door-open position - in this view the shell is schematically represented as a line;

Figure 7 is the top cross-sectional view of Figure 7 with the blast-resistant container in a door-closed position;

Figure 8 is a cross-sectional top view of a shell of another embodiment of the blast-resistant container of the present invention;

Figure 9 is a front view of a first layer of a shell of a further embodiment of the blast-resistant container of the present invention; and

Figure 10 is a schematic view of a sampling / decontamination system in accordance with a still further embodiment of the blast-resistant container of the present invention.

Detailed Description of the Drawings

A blast-resistant container 20 according to a preferred embodiment of the present invention is shown in Figure 1. As viewed from the exterior, the blast-resistant container 20 generally consists of a substantially spherical shell 22 with a door opening 24 defined by a door frame 25, a belly band 26, and a door motor 28.

The construction of the shell 22 is best seen in Figure 3 which is a cross-sectional view of a portion (identified as "A" in Figure 1) of the shell 22 of the blast-resistant container 20. The shell 22 generally consists of a first layer 30, a second layer 32 adjacent to and surrounding the first layer 30, and a third layer 34 adjacent to and surrounding the second layer 32. The shell 22 is shaped and sized to accommodate the most likely shapes and sizes of

objects to be placed within the blast-resistant container 10. As noted previously, in the preferred embodiment, the shell 22 is spherical.

In the preferred embodiment, the first layer 30
5 consists of a plurality of adjacent and concentric spherical sub-layers 40, one of which is depicted in Figures 4 and 5. The sub-layer 40 is constructed of a plurality of plates 36, 38 arranged in overlapping relationship to one another. These plates 36, 38 consist of main plates 36 and end plates 38. The
.0 main plates 36, are lune-shaped. These main plates 36 are placed in overlapping relationship with their apexes aligned, to form a sphere, as shown in Figures 4 and 5. The amount of overlap will depend upon the desired distance the first layer 30 is to expand upon detonation of an explosive device placed
5 within the blast-resistant container 20. The two regions where the apexes of the main plates 36 are aligned are covered by the end plates 38 to further assist in providing a seal during expansion of the first layer 30.

When the plurality of sub-layers 40 are assembled to
0 form the first layer 30, the sub-layers 40 are preferably rotated such that the apexes of the main plates 36 of any one sub-layer will not be aligned with the apexes of the main plates 36 of any other sub-layer. The plates 36, 38 are preferably constructed of a material able to withstand the heat
5 created by the explosion without significant structural degradation, and are thin enough such that they will bend slightly to substantially maintain a seal during expansion of the first layer 30. In the preferred embodiment, the first layer 20 is constructed of steel, has a nominal diameter of 40
3 inches, the overlap between adjacent main plates 36 is 1" and the thickness of the plates 36, 38 is 1/16". The plates 36, 38 of each sub-layer 40 of the first layer 30 are preferably

initially bonded to one another, and each sub-layer 40 of the first layer 30 is likewise initially bonded to each adjacent other sub-layer 40, such as by spot welding, to ease construction of the shell 22, and to maintain the configuration of the plates prior to detonation. However, the manner in which the plates 36, 38 are attached should be sufficiently weak to allow them to slide relative to one another upon detonation of an explosive device within the shell 22.

The second layer 32 is also spherical in shape, lies immediately outside the first layer 30, and is constructed of a compressible material. Preferably, the second layer 32 is constructed of a material able to withstand the heat created by the explosion without significant structural degradation, and has a predictable force/crush profile. The thickness and compressibility of the second layer 32 will depend on the blast force sought to be absorbed by the container, and in the preferred embodiment, the second layer 32 is constructed of a 1" thick layer of 325 psi crush strength aluminum honeycomb.

In the preferred embodiment, the purpose of the third layer 34 is to simply resist expansion of the second layer 32. Thus, it may be lightweight. In the preferred embodiment, the third layer 34 is 1/8" thick aluminum.

To construct the shell 22 of the preferred embodiment container 20, a first sub-layer 40 of the first layer 30 is formed by spot-welding each of the plates 36, 38 in place. Each successive sub-layer 40 of the first layer 30 is then formed, being sure not to align the apexes of the main plates 36 of any two sub-layers 40, again spot-welding the plates 36, 38 in place until the first layer 30 has been fully assembled.

Each of the second layer 32 and third layer 34 is initially formed having bottom and top halves. During construction, the bottom half of the second layer 32 is placed into the bottom half of the third layer 34. The assembled
5 first layer 30 is then placed into the bottom half of the second layer 32, the top half of the second layer 32 is placed overtop the assembled first layer 30, and then the top half of the third layer 34 is placed overtop the top half of the second layer.

0 The two halves of the third layer 34 are then welded to one another, the belly band 26 is placed overtop this weld, and is itself welded to the third layer 34 to ensure that the two halves of the third layer 34 do not come apart during detonation of an explosive device within the shell 22.

5 The explosive device is placed into the shell 22 through the door opening 24 as defined by the door frame 25 having a curved interior profile. Once inside the shell 22, the explosive device is placed on a rotating tray 42 supported within the shell 22, as shown in Figure 6. The rotating tray
0 42 has attached thereto a door 44. The door 44 has an exterior surface which is curved so as to closely fit the curved interior profile of the door frame 25 when the tray 42 is rotated to its door-closed position as shown in Figure 7. The door 44 is attached to the tray 42 by way of telescoping rods
5 46 such that when the tray 42 is rotated into its door-closed position as shown in Figure 7, the door 44 may be moved away from the tray 42 so as to seal against the door frame 25, sealing the door opening 24. The movement of the door 44 away from the tray may be by means of any of a number of well-known
mechanisms, resilient means such as a spring for example, or
through hydraulic cylinders which either push the door 44 out

from the inside of the shell 22, or pull the door 44 out from outside the shell 22.

In the preferred embodiment, the door 44 has a three-layer construction similar to that of the shell 22. In particular, the door has a first interior layer 44a which in this case is not a series of sliding plates but is a unitary plate, a second layer 44b of the same honeycomb material as for the second layer 32 of the shell 22, and a third layer 44c which again may be of a lightweight material. The door 44 also has a guide collar 47a along its periphery to guide the movement of the first layer 44a and also to shield the second layer 44b from blast forces. The three-layer construction of the door 44 allows it to absorb blast forces in a manner similar to that of the shell 22.

The interface between the door 44 and the door frame 25 is formed such that when the door 44 is moved away from the tray 42, a seal is formed between the door 44 and the door frame 25. In the preferred embodiment, this seal is formed by placing an elastomeric gasket 45 in a groove 45a formed in a rim 47 on the periphery of the third layer 44c of the door 44, which elastomeric gasket 45 and groove 45a mates with the inner surface of the door frame 25. The groove 45a in the rim 47 is deeper than the depth required to contain the elastomeric gasket 45 to provide protection to the elastomeric gasket 45 from blast forces.

The rotation of the tray 42 between its door-open and door-closed positions is controlled by a motor 28 mounted above the container 20, which is connected to the tray 42 through a control rod 46 which travels through the shell 22 and is attached to the tray 42. The entry of the control rod 46 through the shell 22 is sealed by using a sealing cap for

example. The motor is controlled by a button (not shown) mounted to the exterior of the container 20.

In use, when a suspected explosive device (not shown) has been located in a public area, the blast-resistant container 20 is moved to its vicinity. Transportation of the blast-resistant container 20 may be facilitated by the use of, for example, handles (not shown) welded to the exterior of the shell 22, or by mounting the container 20 onto a trailer (not shown). The container 20 may be put into place by specialized personnel, or by using a robot. All controls required to transport the container 20 and to operate the door motor are shaped and sized to facilitate manipulation by a robot.

Once the blast-resistant container 20 has been set down, the door 34 is opened if necessary, by pressing the button which controls the door motor 28. The explosive device is then picked up, placed through the door opening 24, and set on the tray 42 inside the shell 22. The button is then depressed, causing the tray 42 to rotate bringing the door 44 into alignment with the door frame 25, and then the door 44 is pressed against the door frame 25 through one of the means described above so as to create a seal. At this point the explosive device is fully sealed within the blast-resistant container 20. The blast-resistant container 20 is transported to another location for safe detonation of the explosive device.

Should the explosive device detonate within the blast-resistant container 20, the blast force will first strike the first layer 30 of the shell 22. Because the first layer 30 is substantially sealed, the blast will force the first layer outward, causing any bond between the plates 36, 38 to break. The plates 36, 38 of the first layer 30 are then free to move

relative to each other and indeed do so, allowing the first layer 30 to expand. As mentioned above, during expansion of the first layer 30, the plates 36, 38 are sufficiently thin such that they will bend and conform to the new shape of the first layer to substantially maintain a seal, and to prevent significant escape of blast gases through the first layer 30. The rate and degree of expansion of the first layer 30 is controlled by the second layer 32. As the first layer 30 expands, force is imparted onto the compressible material of the second layer 32. Because expansion of the second layer 32 itself is prevented by the third layer 34, the second layer 32 compresses, absorbing and dissipating the energy of the blast. Once the compression-resistance of the second layer 32 exceeds the force exerted by the dissipating blast energy, the first layer 30 will decelerate and ultimately cease expanding, and the blast will have been contained.

An alternative configuration of a shell 22 of an embodiment of the present invention is shown in Figure 8. Figure 8 is a cross-sectional top view of the shell 22 of an alternative blast-resistant container. In this configuration, the lune-shaped main plates 36 do not overlap each other. Instead, they are separated by guide ribs 48. The sides of the two guide ribs 48 against which each main plate 36 abuts are parallel, such that the main plate 36 can slide axially outward while still substantially maintaining a seal in the first layer 30. Thus, again, the first layer 30 is permitted to expand while still substantially maintaining a seal.

Figure 10 is a schematic view of a sampling / decontamination system 50 which may optionally be incorporated into the preferred embodiment of the blast-resistant container 20 of the present invention for determining whether an explosive device sealed within the blast-resistant container 20

contains chemical or biological agents, and for decontaminating any such agents.

The sampling / decontamination system 50 generally consists of a sensor 52, a pump 54, a first sensing valve 56, an auxiliary inlet valve 58, inlet nozzles 60, an outlet 62, a second sensing valve 64 and an auxiliary outlet valve 66.

In the sampling mode, the auxiliary inlet valve 58 and auxiliary outlet valve 66 are closed, the first sensing valve 56 and second sensing valve 64 are open, and the pump 54 is operated to force a flow of air through the inlet nozzles 60 which are located in the first layer 32 of the shell 30. Air is then drawn out through the outlet 62 which is also located in the first layer 32 of the shell 30 at a location preferably diametrically opposite to the inlet nozzles 60. This sampled air is then drawn into the sensor 52 where a determination is made as to whether the explosive device contained within the blast-resistant container 20 possesses chemical or biological agents.

If any such agents are found, the first sensor valve 56 and second sensor valve 64 are closed. A line to a suitable decontamination fluid is then connected to the auxiliary inlet valve. This decontamination fluid may be under pressure, or it may be pumped into the system. The auxiliary inlet valve 58 and auxiliary outlet valve 66 are then opened allowing the decontamination fluid to be sprayed into the interior of the blast-resistant container 20 and onto the explosive device through the inlet nozzles 60. Effluent is drawn out of the blast-resistant container through the outlet 62 and is discarded through the auxiliary outlet valve 66. Optionally, the air within the blast-resistant container 20 may then be

sampled again using the procedure described in the preceding paragraph to assess the effectiveness of the decontamination.

Preferably, the sampling / decontamination system 50 described above is automated and controlled using a computer to
5 facilitate the operation of the system.

Although the preferred embodiment of the present invention has been described above as a blast-resistant container, it is to be understood that the present invention also contemplates a blast-resistant panel comprising a portion of the shell 22
.0 described above. Such a panel may be any shape, curved in one direction, flat, domed inwardly or domed outwardly, for example.

Although the shell 12 of the blast-resistant container 10 of the present invention has been described as a
5 sphere, it is to be understood that other spheroid shapes are contemplated, elongated spheres and obrounds, for example. A suitable configuration of the first layer 30 of an obround shell is shown in Figure 9.

Although the shell 22 of the blast-resistant
0 container 20 of the present invention has been described as having the first layer 30 on the inside and the third layer 34 on the outside to protect against an explosive device placed within the blast-resistant container 20, it is to be understood that the first layer 30 may be located on the outside and the
5 third layer 34 on the inside to protect the contents of the blast-resistant container 30 from a blast occurring outside the container 30. Thus, a large container 30 may be used to protect persons placed within the container 30 from a blast occurring outside the container 30.

Although the second layer 32 has been described above as being of honeycomb construction, it is to be understood that the second layer may be of any suitable compressible construction, closed-cell foam or springs, for example.

5 Although the main plates 36 of the first layer 30 have been described above as being lune-shaped, it is to be understood that other shapes may be used, curved triangles or rhombi for example. Additionally, although the number of main plates 36 of the first layer 30 has been described above as
.0 being 8, any suitable number of main plates 36 may be used, 4 for example.

Although the door 44 and tray 42 mechanism has been described in detail above, it is to be understood that any suitable door mechanism may be used.

5 Numerous modifications and variations of the present invention are possible in light of the above teachings. It is therefore to be understood that within the scope of the appended claims, the invention may be practised otherwise than as specifically described herein.

The embodiments of the invention in which an exclusive property or privilege is claimed are defined as follows:

1. A blast-resistant panel comprising:
 - a first layer of overlapping plates;
 - 5 a compressible second layer located adjacent the first layer; and
 - a third layer located adjacent the second layer;

wherein upon detonation of an explosive located adjacent the first layer, the overlapping plates slide relative

 - 0 to one another allowing the first layer to compress the second layer without permitting substantial release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.
- 5 2. The blast-resistant panel of claim 1 wherein the second layer is of honeycomb construction.
 3. The blast-resistant panel of either one of claim 1 and claim 2 wherein the first layer is constructed of a plurality of sub-layers of overlapping plates.
 - 0 4. The blast-resistant panel of any one of claims 1, 2 and 3 wherein the overlapping plates of the first layer are lightly welded together to form the first layer.
 5. The blast-resistant panel of any one of claims 1, 2, 3 and 4 wherein the blast-resistant panel is domed.
 - 5 6. The blast-resistant panel of claim 5 wherein the overlapping plates of the first layer are substantially triangular.

7. The blast-resistant panel of claim 6 wherein the overlapping plates of the first layer are mounted with one apex of each overlapping plate aligned with an apex of every other overlapping plate.

5 8. The blast-resistant panel of claim 7 wherein an end plate overlaps the aligned apexes of the overlapping plates.

9. A blast-resistant panel comprising:

a first layer of axially-slidable plates;

a compressible second layer located adjacent the
0 first layer;

guiding ribs between the plates of the first layer to guide axial sliding of the plates, said guiding ribs being shaped to substantially provide and maintain a seal with the plates during axial sliding of the plates; and

5 a third layer located adjacent the second layer;

wherein upon detonation of an explosive located adjacent the first layer, the plates slide toward the third layer, guided by the guiding ribs, allowing the first layer to compress the second layer without permitting substantial
0 release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

10. The blast-resistant panel of claim 9 wherein the second layer is of honeycomb construction.

5 11. The blast-resistant panel of any one of claims 9 and 10 wherein the sides of the guiding ribs against which each plate abuts are parallel.

12. The blast-resistant panel of any one of claims 9, 10 and 11 wherein the blast-resistant panel is domed.

13. The blast-resistant panel of claim 12 wherein each of the plates of the first layer is substantially triangular.

5 14. A blast-resistant container comprising:

a substantially spheroid shell having a first layer of overlapping plates, a compressible second layer located adjacent the first layer and a third layer located adjacent the second layer; and

10 a sealable door in said shell;

wherein upon detonation of an explosive located adjacent the first layer, the overlapping plates of the first layer slide relative to one another allowing the first layer to compress the second layer without permitting substantial
15 release of gases through the first layer, the second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

15. The blast-resistant container of claim 14 wherein the second layer is of honeycomb construction.

20 16. The blast-resistant container of any one of claims 14 and 15 wherein the first layer is constructed of a plurality of sub-layers of overlapping plates.

17. The blast-resistant container of any one of claims 14, 15 and 16 wherein the overlapping plates of the first layer are
25 lightly welded together to form the first layer.

18. The blast-resistant container of any one of claims 14, 15, 16 and 17 wherein each of the overlapping plates of the first layer is substantially lune-shaped.
19. The blast-resistant container of claim 18 wherein the
5 overlapping plates of the first layer are mounted such that their apexes are aligned.
20. The blast-resistant container of claim 19 wherein end plates overlap the aligned apexes of the overlapping plates.
21. The blast-resistant container of claim 18 wherein the
0 first layer is constructed of a plurality of sub-layers of overlapping plates, the overlapping plates of each sub-layer being mounted such that their apexes are aligned.
22. The blast-resistant container of claim 21 wherein end plates overlap the aligned apexes of the overlapping plates of
5 each sub-layer.
23. The blast-resistant container of claim 22 wherein none of the apexes of the overlapping plates of a given sub-layer is aligned with the apexes of the overlapping plates of another sub-layer.
- 0 24. The blast-resistant container of any one of claims 14, 15, 16, 17, 18, 19, 20, 21, 22 and 23 wherein the door comprises:
- a first layer;
 - a compressible second layer located adjacent the first layer;
 - 5 a third layer located adjacent the second layer; and

a guide collar along the periphery of the door to guide axial movement of the first layer and to shield the second layer from blast forces,

wherein upon detonation of the explosive located adjacent the first layer of the door, this first layer compresses the second layer of the door, the first layer of the door and the guide collar cooperate to resist substantial release of gases through this first layer, the second layer of the door absorbs energy from the blast, and the third layer of the door restricts substantial displacement of the second layer of the door.

25. The blast-resistant container of any one of claims 14, 15, 16, 17, 18, 19, 20, 21, 22 and 23 wherein an opening is defined in the shell by a door frame extending into the shell, a compressible seal is located within a groove along the periphery of the door on a surface facing the exterior of the container such that cooperation between the compressible seal and the door frame will seal the opening, and the door is sealed by positioning the door such that the compressible seal is adjacent the door frame, and then pressing the door against the door frame such that the compressible seal seals the opening.

26. The blast-resistant container of claim 25 wherein the periphery of the door also has a blast-shield collar extending toward the exterior of the container, said blast-shield collar being located to the outside of the groove containing the compressible seal, such that when the door is pressed against the door frame, the blast-shield collar overlaps the outside of the door frame, providing protection to the compressible seal from blast forces.

27. The blast-resistant container of any one of claims 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25 and 26 further comprising a fluid sampling system comprising:

inlet nozzles piercing the shell of the container;

5 an outlet piercing the shell of the container;

fluid circulation lines connected to each of the inlet nozzles and the outlet;

a fluid circulation pump for circulating fluid in said fluid circulation lines; and

0 a sensor for detecting at least one of chemical and biological agents in the fluid circulation lines;

whereby upon operation of the fluid sampling system fluid is circulated through the fluid circulation lines, into the blast-resistant container through the inlet nozzles, out
5 through the outlet, and through the sensor for determining whether an object located within the blast-resistant container contains at least one of chemical and biological agents.

28. The blast-resistant container of claim 27 wherein the fluid sampling system also comprises decontamination fluid
0 inlets and effluent outlets in the fluid circulation lines for circulating a decontamination fluid through the interior of the blast-resistant container.

29. A blast-resistant container comprising:

a substantially spheroid shell having a first layer
5 of axially-slidable plates, a compressible second layer located adjacent the first layer, guiding ribs between the plates of the first layer to guide axial movement of the plates, said

guiding ribs being shaped to substantially provide and maintain a seal with the plates during axial sliding of the plates, and a third outer layer located adjacent the second layer; and

a door in the shell;

- 5 wherein upon detonation of an explosive located adjacent the first layer, the plates of the first layer slide toward the third layer, guided by the guiding ribs, allowing the first layer to compress the second layer without permitting substantial release of gases through the first layer, the
10 second layer absorbing energy from the blast, and the third layer restricting substantial displacement of the second layer.

30. The blast-resistant container of claim 29 wherein the second layer is of honeycomb construction.

31. The blast-resistant container of any one of claims 29 and
5 30 wherein the sides of the guiding ribs against which each plate of the first layer abuts are parallel.

32. The blast-resistant container of any one of claims 29, 30 and 31 wherein each of the plates of the first layer is substantially lune-shaped.

- 0 33. The blast-resistant container of any one of claims 29, 30, 31 and 32 wherein the door comprises:

a first layer;

a compressible second layer located adjacent the first layer;

- 5 a third layer located adjacent the second layer; and

a guide collar along the periphery of the door to guide axial movement of the first layer and to shield the second layer from blast forces,

wherein upon detonation of the explosive located
5 adjacent the first layer of the door, this first layer compresses the second layer of the door, the first layer of the door and the guide collar cooperate to resist substantial release of gases through this first layer, the second layer of the door absorbs energy from the blast, and the third layer of
10 the door restricts substantial displacement of the second layer of the door.

34. The blast-resistant container of any one of claims 29, 30, 31 and 32 wherein an opening is defined in the shell by a door frame extending into the shell, a compressible seal is located
5 within a groove along the periphery of the door on a surface facing the exterior of the container such that cooperation between the compressible seal and the door frame will seal the opening, and the door is sealed by positioning the door such that the compressible seal is adjacent the door frame, and then
10 pressing the door against the door frame such that the compressible seal seals the opening.

35. The blast-resistant container of claim 34 wherein the periphery of the door also has a blast-shield collar extending toward the exterior of the container, said blast-shield collar
5 being located to the outside of the groove containing the compressible seal, such that when the door is pressed against the door frame, the blast-shield collar overlaps the outside of the door frame, providing protection to the compressible seal from blast forces.

36. The blast-resistant container of any one of claims 29, 30, 31, 32, 33, 34 and 35 further comprising a fluid sampling system comprising:

inlet nozzles piercing the shell of the container;

5 an outlet piercing the shell of the container;

fluid circulation lines connected to each of the inlet nozzles and the outlet;

a fluid circulation pump for circulating fluid in said fluid circulation lines; and

10 a sensor for detecting at least one of chemical and biological agents in the fluid circulation lines;

whereby upon operation of the fluid sampling system fluid is circulated through the fluid circulation lines, into the blast-resistant container through the inlet nozzles, out
15 through the outlet, and through the sensor for determining whether an object located within the blast-resistant container contains at least one of chemical and biological agents.

37. The blast-resistant container of claim 36 wherein the fluid sampling system also comprises decontamination fluid
20 inlets and effluent outlets in the fluid circulation lines for circulating a decontamination fluid through the interior of the blast-resistant container.

38. A blast-resistant container comprising:

a shell; and

25 a door in said shell,

wherein the door comprises:

a first layer;

a compressible second layer located adjacent the first layer;

a third layer located adjacent the second layer; and

5 a guide collar along the periphery of the door to guide axial movement of the first layer and to shield the second layer from blast forces,

wherein upon detonation of an explosive located adjacent the first layer of the door, this first layer
0 compresses the second layer of the door, the first layer of the door and the guide collar cooperate to resist substantial release of gases through this first layer, the second layer of the door absorbs energy from the blast, and the third layer of the door restricts substantial displacement of the second layer
5 of the door.

39. A blast-resistant container comprising:

a shell; and

a sealable door in said shell,

wherein an opening is defined in the shell by a door
0 frame extending into the shell, a compressible seal is located within a groove along the periphery of the door on a surface facing the exterior of the container such that cooperation between the compressible seal and the door frame will seal the opening, and the door is sealed by positioning the door such
5 that the compressible seal is adjacent the door frame, and then pressing the door against the door frame such that the compressible seal seals the opening.

40. The blast-resistant container of claim 39 wherein the periphery of the door also has a blast-shield collar extending toward the exterior of the container, said blast-shield collar being located to the outside of the groove containing the
5 compressible seal, such that when the door is pressed against the door frame, the blast-shield collar overlaps the outside of the door frame, providing protection to the compressible seal from blast forces.

41. The blast-resistant container of either one of claim 39
0 and claim 40 wherein the door further comprises:

a first layer;

a compressible second layer located adjacent the first layer;

a third layer located adjacent the second layer; and

5 a guide collar along the periphery of the door to guide axial movement of the first layer and to shield the second layer from blast forces,

wherein upon detonation of an explosive located adjacent the first layer of the door, this first layer
0 compresses the second layer of the door, the first layer of the door and the guide collar cooperate to resist substantial release of gases through this first layer, the second layer of the door absorbs energy from the blast, and the third layer of the door restricts substantial displacement of the second layer
5 of the door.

42. A blast-resistant container comprising:

a shell;

a sealable door in said shell; and

a fluid sampling system,

said fluid sampling system comprising:

inlet nozzles piercing the shell of the container;

5 an outlet piercing the shell of the container;

fluid circulation lines connected to each of the
inlet nozzles and the outlet;

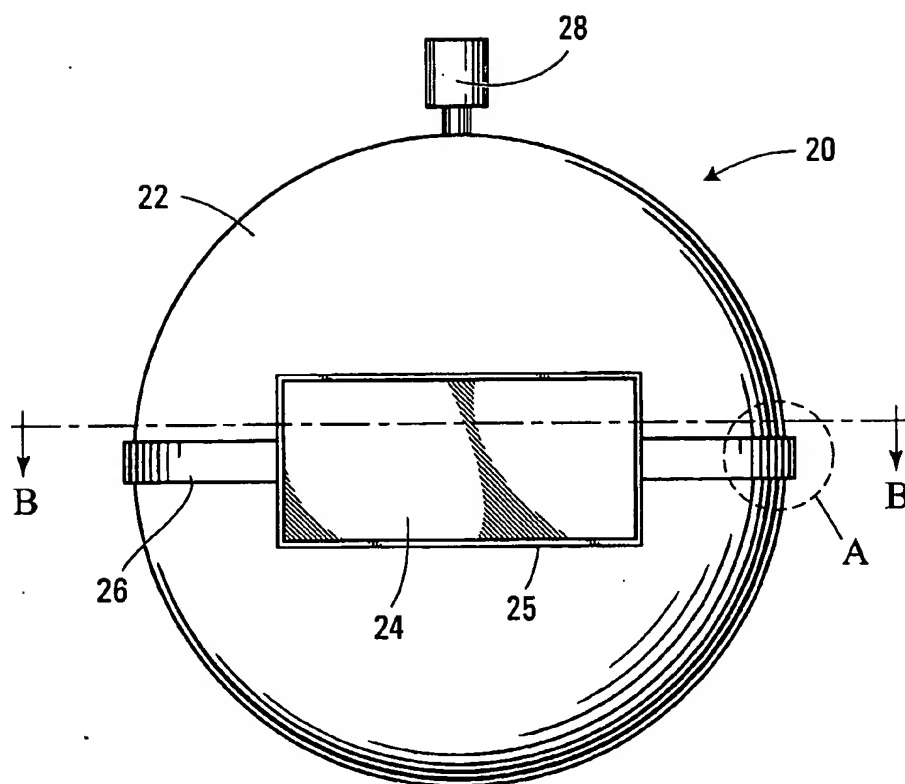
a fluid circulation pump for circulating fluid in
said fluid circulation lines; and

) a sensor for detecting at least one of chemical and
biological agents in the fluid circulation lines;

whereby upon operation of the fluid sampling system
fluid is circulated through the fluid circulation lines, into
the blast-resistant container through the inlet nozzles, out
5 through the outlet, and through the sensor for determining
whether an object located within the blast-resistant container
contains at least one of chemical and biological agents.

43. The blast-resistant container of claim 42 wherein the
fluid sampling system also comprises decontamination fluid
) inlets and effluent outlets in the fluid circulation lines for
circulating a decontamination fluid through the interior of the
blast-resistant container.

1/10

**FIG. 1**

2/10

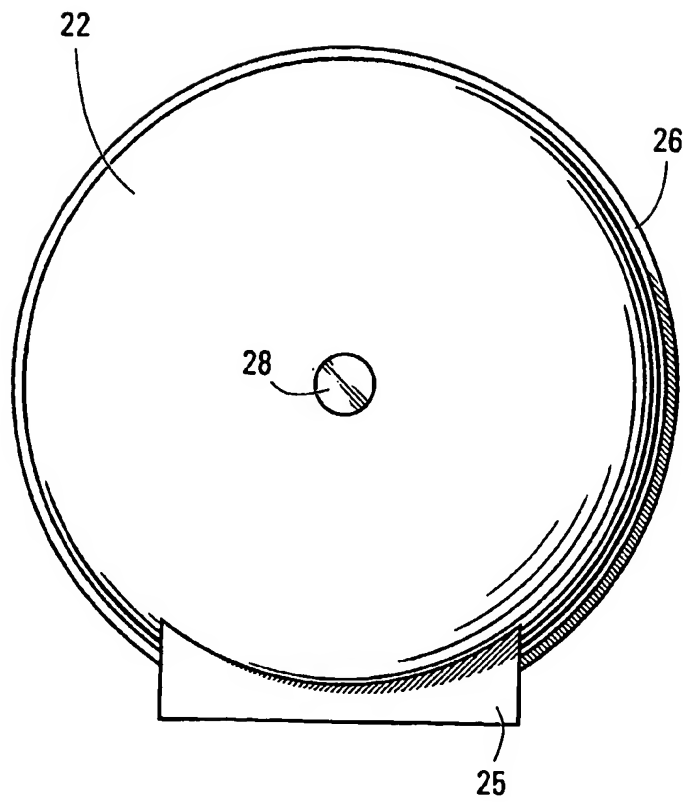


FIG. 2

3/10

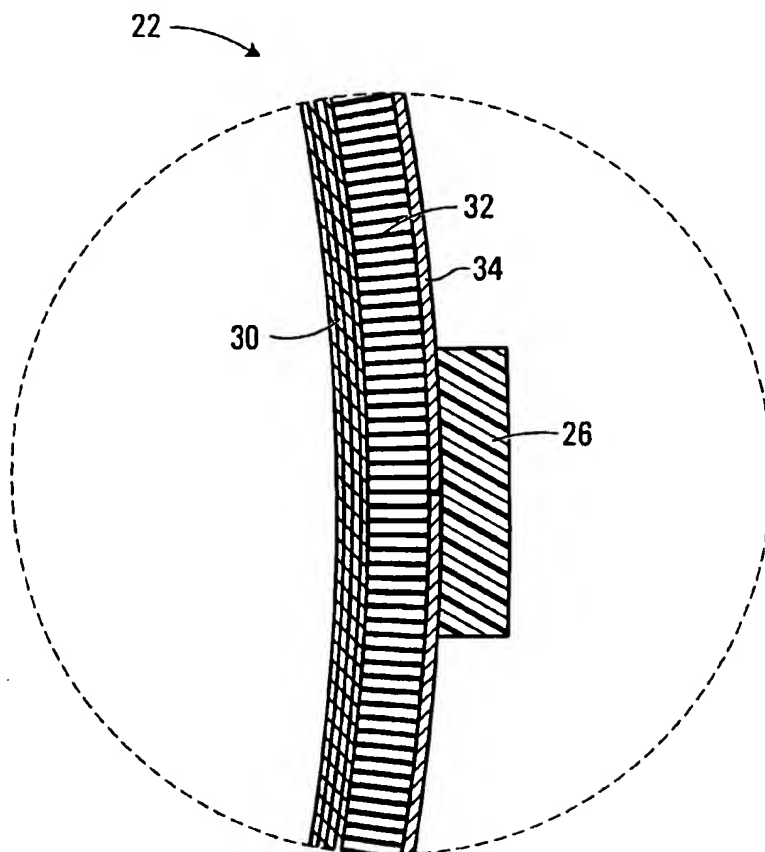


FIG. 3

4/10

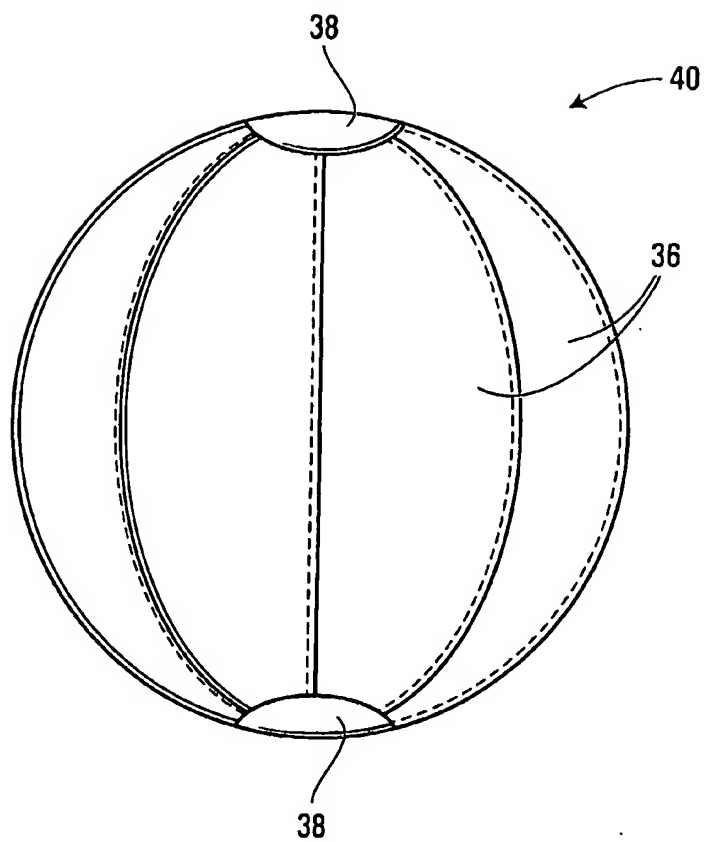


FIG. 4

5/10

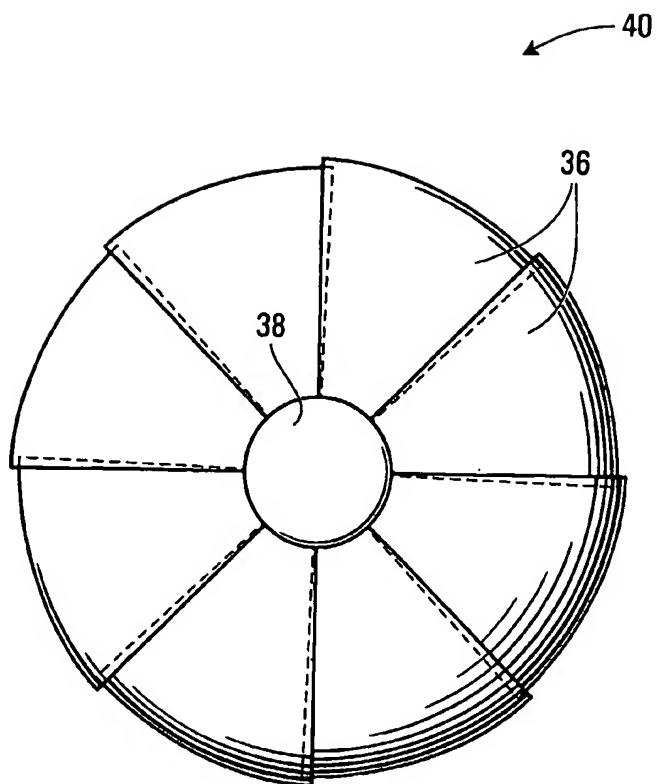


FIG. 5

6/10

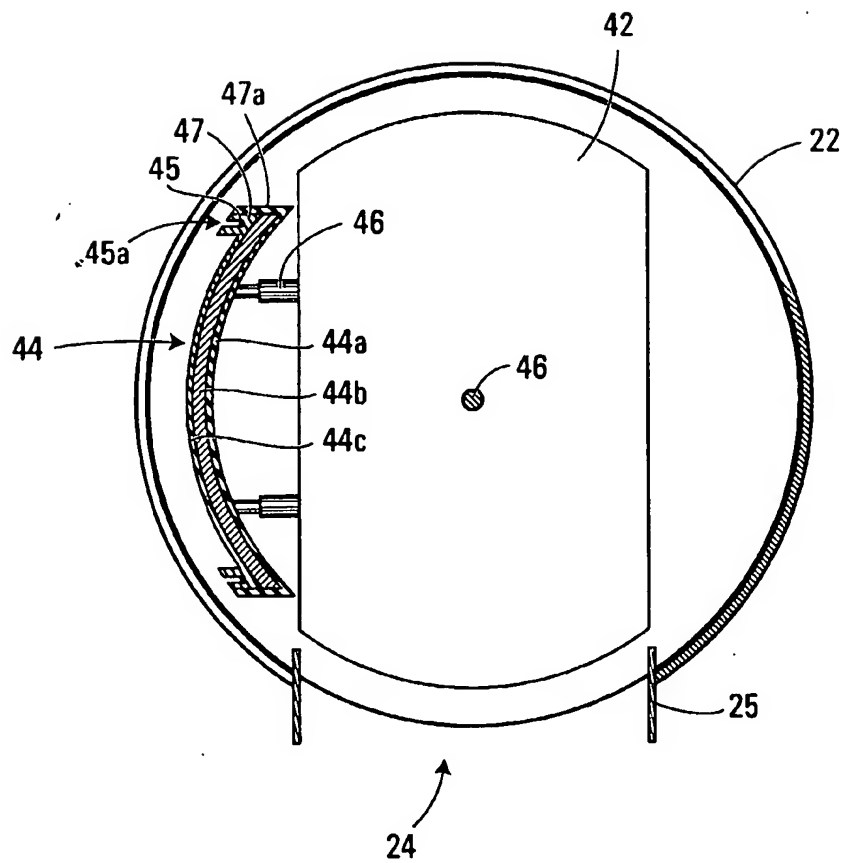
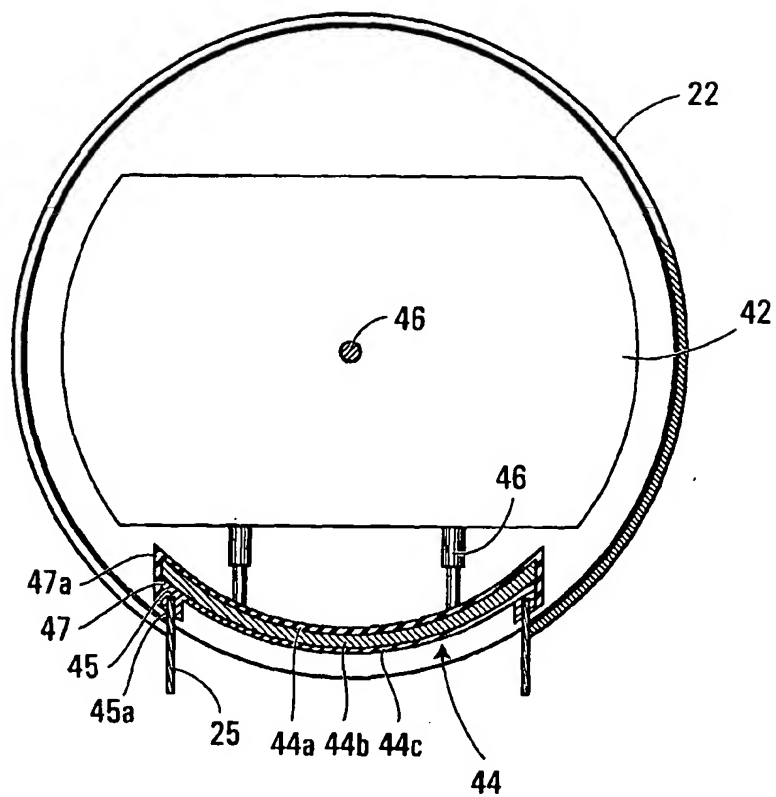


FIG. 6

7/10

**FIG. 7**

8/10

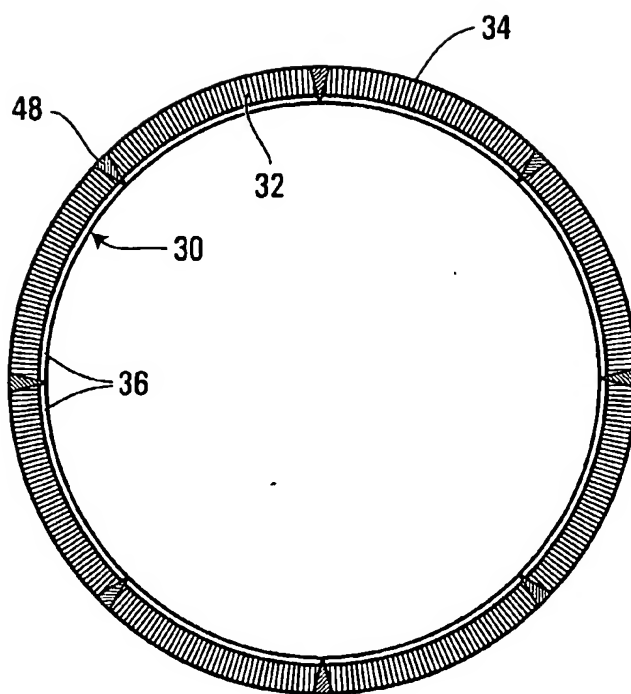


FIG. 8

9/10

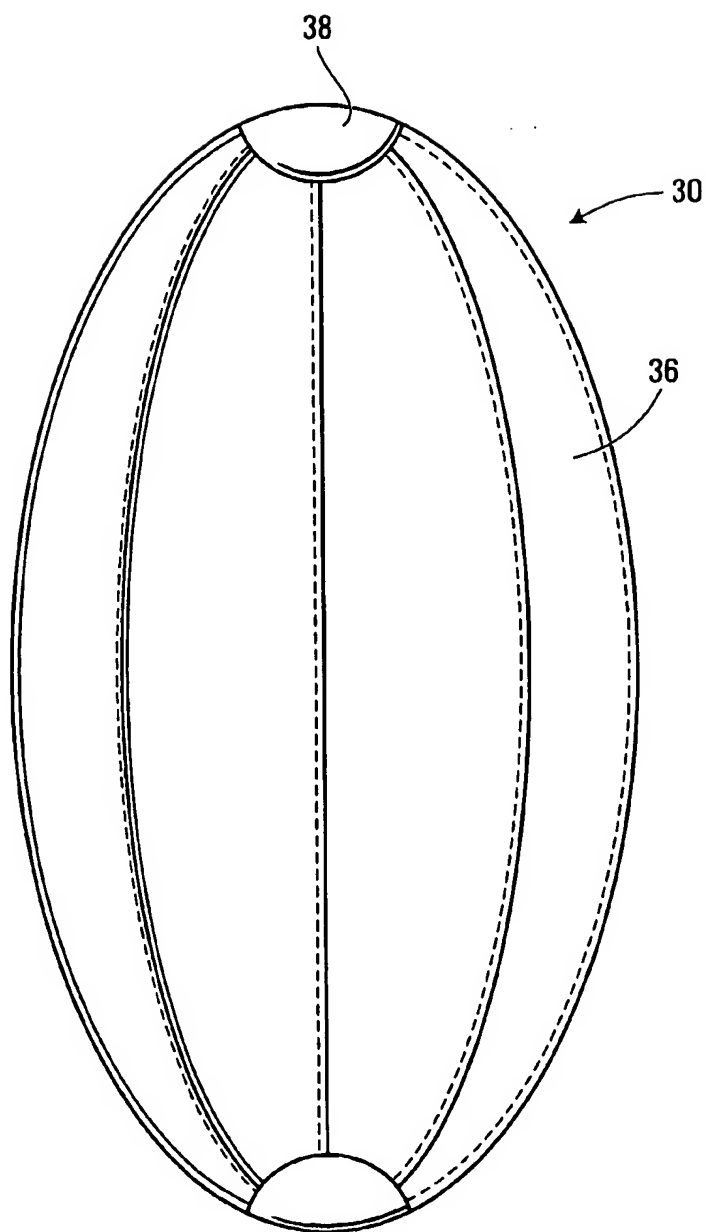
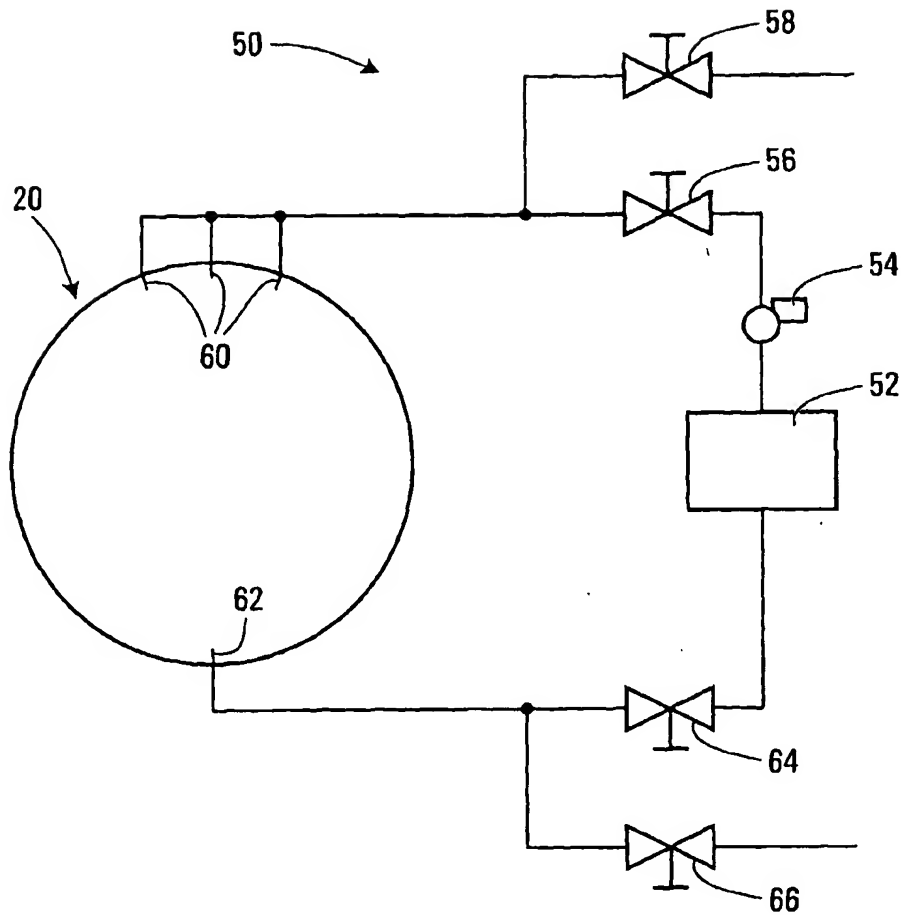


FIG. 9

10/10

**FIG. 10**

INTERNATIONAL SEARCH REPORT

International application No.

A. CLASSIFICATION OF SUBJECT MATTER		
IPC7: F42B 39/24 B32B 3/12 B32B 15/00		
B. FIELDS SEARCHED		
Minimum documentation searched (classification system followed by classification symbols)		
IPC7: F42B B32B G01N USPC: 206, 220		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields search		
Electronic data base consulted during the international search (name of data base, and, where practicable, search terms used)		
Delphion and keywords such as blast, explosives, shock, gas, door, and the like.		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y	US 6354181 B1 (DONOVAN J. L.) 2002.03.12 column 3, lines 35-56, Fig. 4.	39 42-43
X	EP 0905501 A2 (CORRIGAN C. D. et al.) 1999.03.31 whole document	42-43
A	US 3604374 A (MATSON H. E. et al.) 1971.09.14 column 1, line 70 - column 2, line 66, figures 1-3A	1-37
A	WO 93/08361 (ALHAMAD S. G. M. Y.) 1993.04.29 page 3, lines 10-29; page 4, line 23 - page 6, line 21; page 7, line 10 - page 9, line 23; figures 1-7	1-13
A	US 4889258 A (YERUSHALMI Y.) 1989.12.26 cited by Applicant, column 3, line 21-60; figures 3, 3A	1-38
A	WO 96/07073 (YERUSHALMI Y.) 1996.03.07 page 4, line 1 - page 5, line 7; Fig. 3.	1-38
Further documents are listed in the continuation of Box C. Patent family members are listed in annex.		
* Special categories of cited documents :	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention	
"A" document defining the general state of the art which is not considered to be of particular relevance	"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone	
"E" earlier application or patent but published on or after the international filing date	"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&" document member of the same patent family	
"O" document referring to an oral disclosure, use, exhibition or other means		
"P" document published prior to the international filing date but later than the priority date claimed		
Date of the actual completion of the international-type search 10 November 2004	Date of mailing of the international-type search report 03 December 2004 (03-12-2004)	
Name and mailing address of the ISA/ Commissioner of Patents Canadian Patent Office - PCT Ottawa/Gatineau K1A 0C9 Facsimile No. 1-819-953-9358	Authorized officer Daniel Cormier (819) 997 - 2754	

INTERNATIONAL SEARCH REPORT

International application No.

Box No. II	Observations where certain claims were found unsearchable (Continuation of item 2 of first sheet)
This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons :	
1	<input type="checkbox"/> Claims Nos. : because they relate to subject matter not required to be searched by this Authority, namely:
2	<input type="checkbox"/> Claims Nos.: because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically :
3	<input type="checkbox"/> Claims Nos. : because they are dependant claims and are not drafted in accordance with the second and third sentences of Rule
Box III	Observation where unity of invention is lacking (Continuation of item 3 of first sheet)
This International Searching Authority found three inventions in this international application, as follows :	
<p>Claims 1-13 are directed to a blast-resistant panel which comprises three layers that can prevent the substantial release of gases through the first layer upon detonation of an explosive located adjacent to the first of the three layers. Claims 14-37 are directed to a blast-resistant container which comprises three layers that can prevent the substantial release of gases through the first layer upon detonation of an explosive inside the container. Claim 38 is directed to a blast-resistant container comprising a shell and a door in the shell, the door being constituted by three layers that can resist the substantial release of gases through the first layer upon the detonation of an explosive located adjacent the first layer of the door. The common technical feature of claim 1-38 is the three-layer configuration of the blast-resistant panel, container or door.</p> <p>Claims 39-41 are directed to a blast-resistant container comprising a shell and a sealable door in a shell opening, a compressible seal being used in cooperation with the shell opening to seal the opening.</p> <p>Claims 42-43 are directed to a blast-resistant container comprising a shell with a sealable door therein and to a fluid sampling</p>	
1	<input checked="" type="checkbox"/> As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2	<input type="checkbox"/> As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3	<input type="checkbox"/> As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos. :
4	<input type="checkbox"/> No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos. :
Remark on Protest	<input type="checkbox"/> The additional search fees were accompanied by the applicant's protest. <input checked="" type="checkbox"/> No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT
Information on patent family members

International application
PCT/CA2004/001443

Patent Document Cited in Search Report	Publication Date	Patent Family Member(s)	Publication Date
US3604374	14-09-1971	US3604374 A	14-09-1971

----- WO9308361	29-04-1993	AT150327T T	15-04-1997
		AT188010T T	15-01-2000
		AT200634T T	15-05-2001
		AT205738T T	15-10-2001
		AU668532 B2	09-05-1996
		AU3056192 A	21-05-1993
		BR9206662 A	25-04-1995
		CA2122022 A1	29-04-1993
		DE377397T T1	28-04-1994
		DE68927879D D1	24-04-1997
		DE68927879T T2	09-10-1997
		DE68929291D D1	23-05-2001
		DE68929291T T2	31-10-2001
		DE68929325D D1	25-10-2001
		DE68929325T T2	13-03-2003
		DE69230471D D1	27-01-2000
		DE69230471T T2	06-07-2000
		DK609394T T3	13-06-2000
		EP0377397 A2	11-07-1990
		EP0558163 A2	01-09-1993
		EP0560465 A2	15-09-1993
		EP0609394 A1	10-08-1994
		EP0833779 A1	08-04-1998
		EP0957996 A1	24-11-1999
		ES2048705T T1	01-04-1994
		ES2142833T T3	01-05-2000
		ES2157209T T3	16-08-2001
		ES2162803T T3	16-01-2002
		GR3023779T T3	30-09-1997
		GR3032906T T3	31-07-2000
		GR3036055T T3	28-09-2001
		GR94300020T T1	29-04-1994
		JP2249563 A	05-10-1990
		JP7504004T T	27-04-1995
		JP11506667T T	15-06-1999
		KR272415 B1	15-11-2000
		MD1542F F2	30-09-2000
		PL171251B B1	28-03-1997
		RO113672 B1	30-09-1998
		RU2108434 C1	10-04-1998
		TJ256 B	12-05-2000
		US5001017 A	19-03-1991
		US5095597 A	17-03-1992
		US5097907 A	24-03-1992
		US5142755 A	01-09-1992
		US5207756 A	04-05-1993
		US5297416 A	29-03-1994
		US5402852 A	04-04-1995
		US5500037 A	19-03-1996
		US5540285 A	30-07-1996
		US5563364 A	08-10-1996
		US5575339 A	19-11-1996
		US5576511 A	19-11-1996
		US5638662 A	17-06-1997
		US5652066 A	29-07-1997
		US5738175 A	14-04-1998
		US5788110 A	04-08-1998
		DE3880224T T2	12-08-1993
		EP0299902 A2	18-01-1989
		ES2039689T T3	01-10-1993
		IL83209 A	31-01-1991
		JP1038600 A	08-02-1989
		US4889258 A	26-12-1989

		US5794707 A	18-08-1998
		US5816332 A	06-10-1998
		US5845715 A	08-12-1998
		US5871857 A	16-02-1999
		US6054088 A	25-04-2000
		US6062316 A	16-05-2000
		US6089325 A	18-07-2000
		US6105676 A	22-08-2000
		US6116347 A	12-09-2000
		US6117062 A	12-09-2000
		US6216791 B1	17-04-2001
		US6349774 B2	26-02-2002
		US6412567 B2	02-07-2002
		US6698522 B1	02-03-2004
		US6699563 B1	02-03-2004
		US2004018340 A1	29-01-2004
		WO9308361 A1	29-04-1993
		WO9639229 A1	12-12-1996
		WO9639335 A1	12-12-1996
<hr/>			
US4889258	26-12-1989	AT88266T T	15-04-1993
		CA1308075 C	29-09-1992
		DE3880224D D1	19-05-1993
<hr/>			
WO9607073	07-03-1996	AU3266295 A	22-03-1996
		GB2307541 A	28-05-1997
		HK1010795 A1	25-06-1999
		IL110817 A	22-09-1999
		WO9607073 A1	07-03-1996
US6354181	12-03-2002	AT255214T T	15-12-2003
		AU697732 B2	15-10-1998
		AU728716 B2	18-01-2001
		AU771845 B2	01-04-2004
		AU3854600 A	12-07-2000
		AU4901301 A	09-07-2001
		AU5864196 A	28-07-1997
		AU8655798 A	11-11-1998
		CA2284694 A1	22-10-1998
		CA2343332 A1	29-06-2000
		CA2359895 A1	05-07-2001
		CN1124439B B	15-10-2003
		CN1255964T T	07-06-2000
		CN1340148T T	13-03-2002
		CN1356917T T	03-07-2002
		DE69630895D D1	08-01-2004
		DE69630895T T2	28-10-2004
		EP0883779 A1	16-12-1998
		EP1015817 A1	05-07-2000
		EP1128875 A2	05-09-2001
		EP1159580 A1	05-12-2001
		ES2210376T T3	01-07-2004
		JP3120181B2 B2	25-12-2000
		JP3476474B2 B2	10-12-2003
		JP11506053T T	02-06-1999
		JP2002542444T T	10-12-2002
		JP2003518605T T	10-06-2003
		USRE36912E E	17-10-2000
		US5613453 A	25-03-1997
		US5884569 A	23-03-1999
		US6173662 B1	16-01-2001
		US6354181 B1	12-03-2002
		WO0037880 A2	29-06-2000
		WO0148437 A1	05-07-2001
		WO9724558 A1	10-07-1997
		WO9846943 A1	22-10-1998
<hr/>			
EP0905501	31-03-1999	AT153131T T	15-05-1997
		AT182406T T	15-08-1999
		AU633582 B2	04-02-1993
		AU647767 B2	31-03-1994
		AU661943 B2	10-08-1995
		AU679387 B2	26-06-1997
		AU3063495 A	09-11-1995
		AU5690590 A	13-12-1990
		AU6076494 A	23-06-1994
		AU7032291 A	18-07-1991
		CA1329494 C	17-05-1994
		CA2018697 A1	09-12-1990
		CA2070848 A1	09-06-1991
		CA2229011 A1	09-06-1991

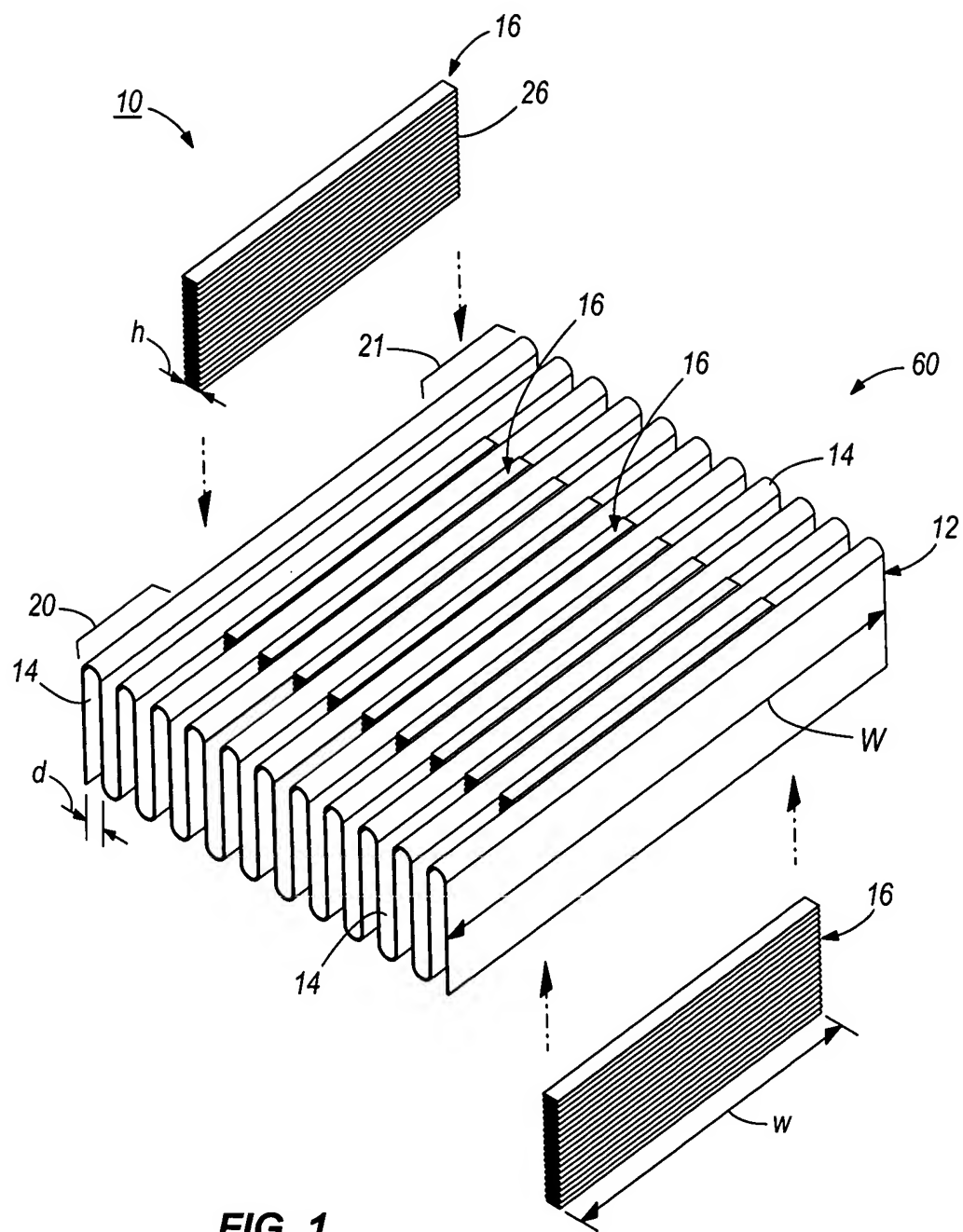
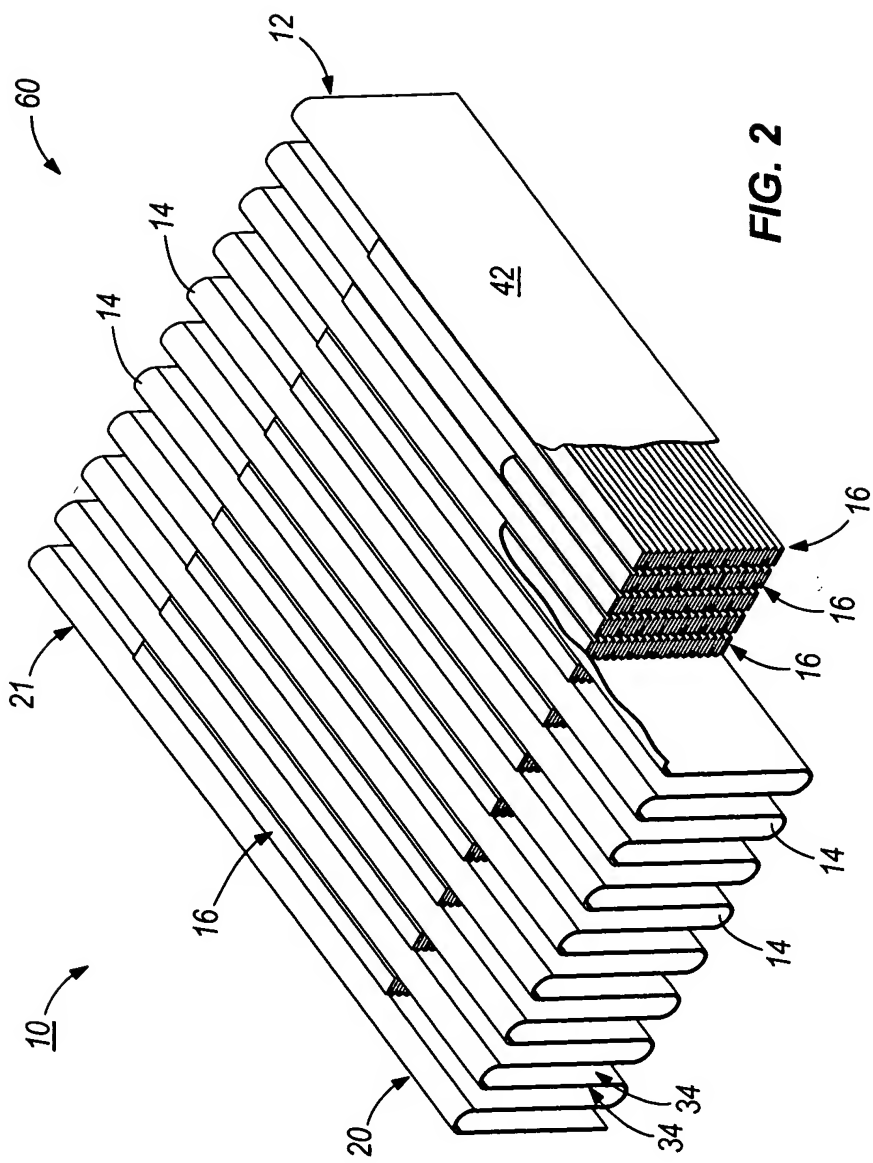


FIG. 1



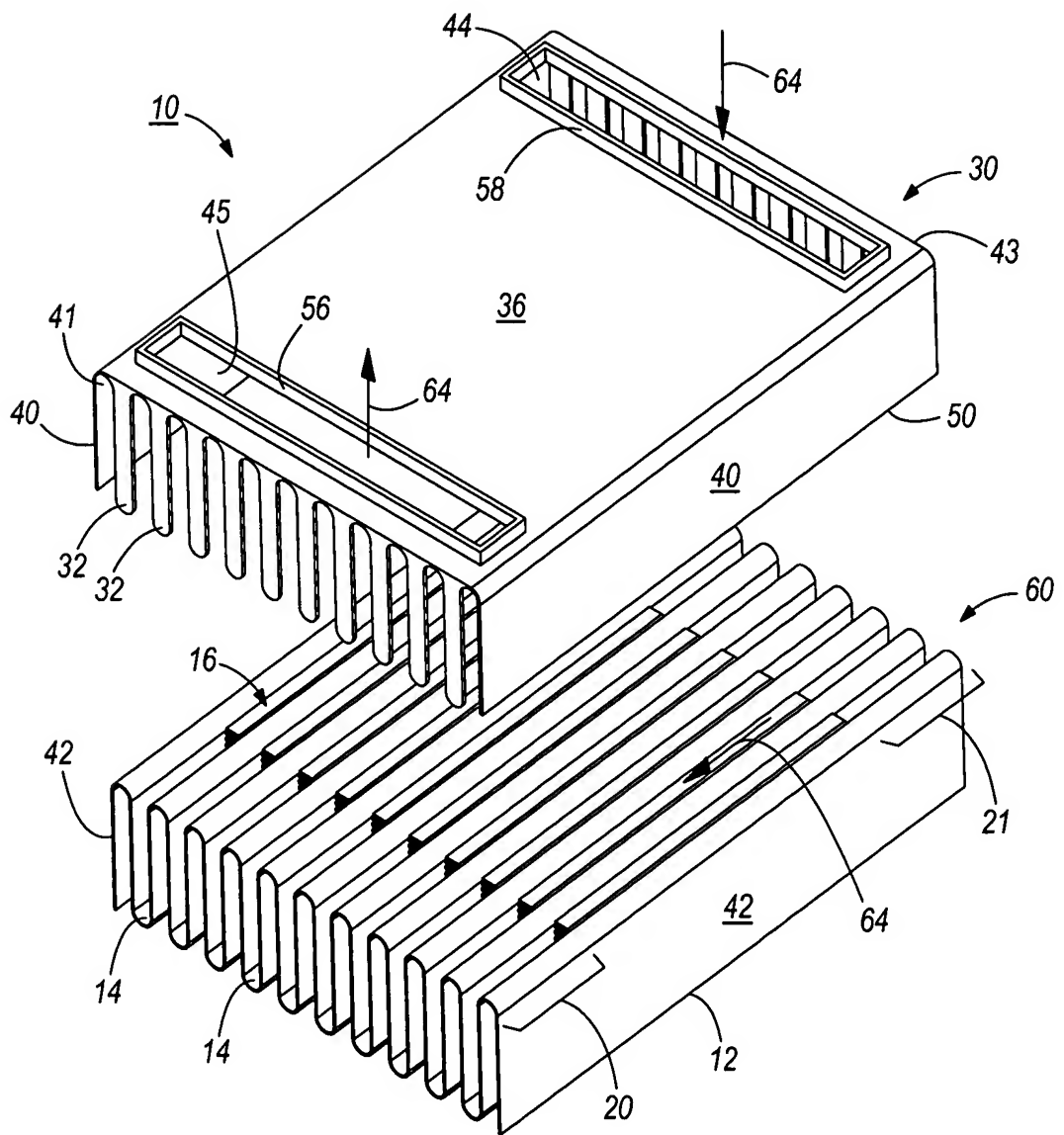


FIG. 3

